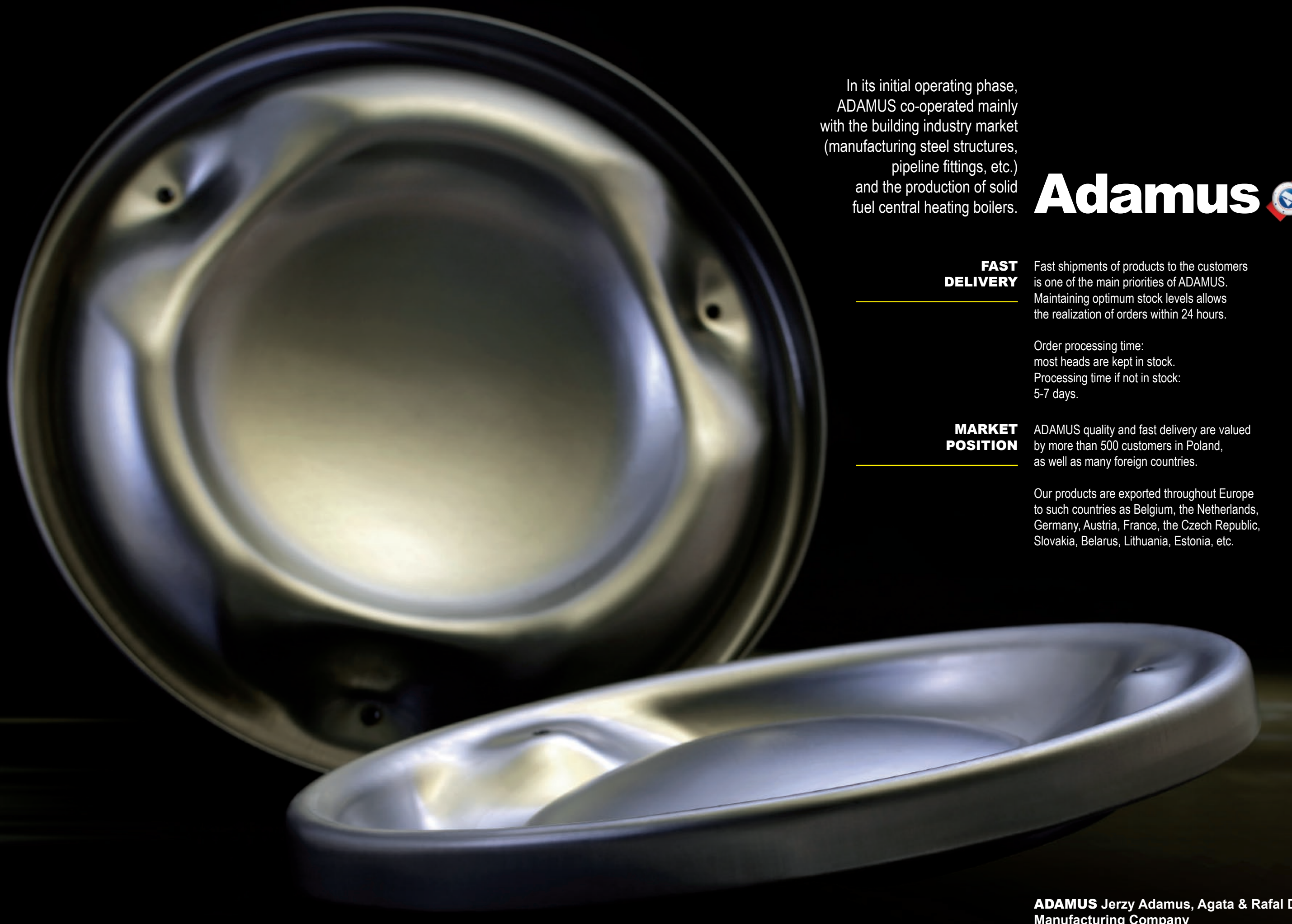


Adamus 



Get ahead with Adamus!

metaforming



In its initial operating phase, ADAMUS co-operated mainly with the building industry market (manufacturing steel structures, pipeline fittings, etc.) and the production of solid fuel central heating boilers.

Adamus 

FAST DELIVERY

Fast shipments of products to the customers is one of the main priorities of ADAMUS. Maintaining optimum stock levels allows the realization of orders within 24 hours.

Order processing time:
most heads are kept in stock.
Processing time if not in stock:
5-7 days.

MARKET POSITION

ADAMUS quality and fast delivery are valued by more than 500 customers in Poland, as well as many foreign countries.

Our products are exported throughout Europe to such countries as Belgium, the Netherlands, Germany, Austria, France, the Czech Republic, Slovakia, Belarus, Lithuania, Estonia, etc.

ADAMUS Jerzy Adamus, Agata & Rafal Dobija Manufacturing Company

has been operating as a family business since the 1970's.



Our main products are:
steel heads manufactured in accordance with DIN
and Polish Standards, redrawing and die shearing.

PLANT MANUFACTURING PROFILE

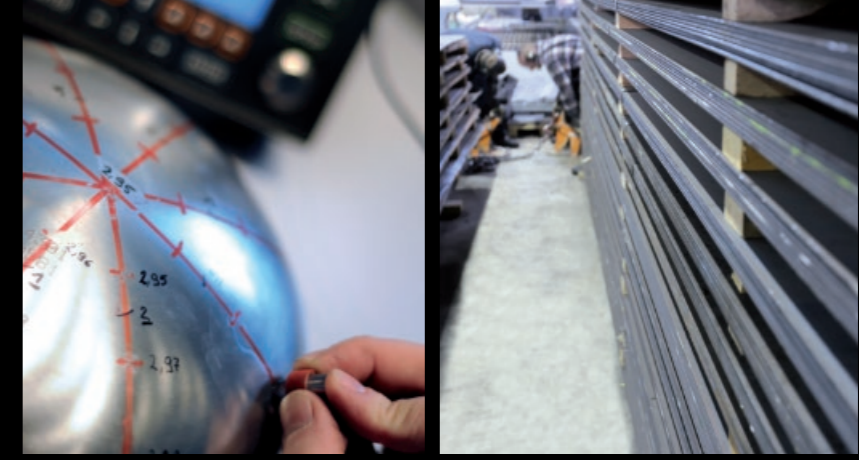


MATERIALS & QUALITY

- carbon steel:
S235JR+N, S355J2C+N, P265GH+N, P355NL1/NH, P355GH
- stainless steel:
1.4301, 1.4541, 1.4404, 1.4571

Only certified materials are used.

Head diameter range:
- from 20 to 1400 mm



STEEL HEADS

DIN 28011
DIN 28013

DIN 28013

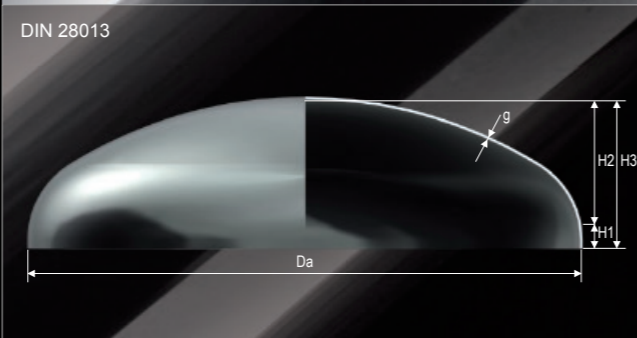
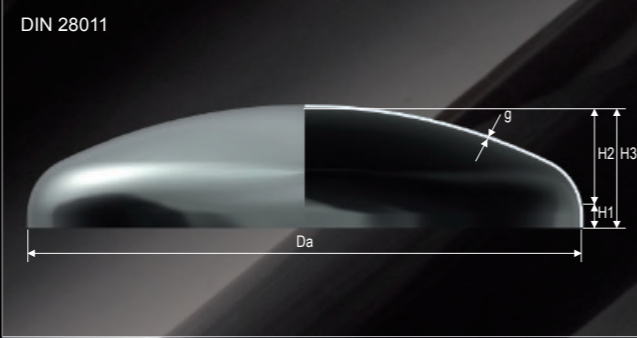
Da [mm]	g [mm]	H2 [mm]	H1 [mm]	H3 [mm]
38	3	7,8	9	17
42,4	3	8,9	9	18
	4	8,3	12	20
44,5	3	9,4	9	18
	4	8,8	12	21
48,3	3	10,4	9	19
	4	9,8	12	22
57	3	12,6	9	22
	4	12	12	24
60,3	3	13,5	9	22
	4	12,8	12	25
	6	11,6	18	30
76,1	4	16,9	12	29
	6	15,6	18	34

DIN 28013

Da [mm]	g [mm]	H2 [mm]	H1 [mm]	H3 [mm]
88,9	3	20,8	20	41
	4	20,1	20	40
	5	19,5	20	39
	6	18,9	20	39
	8	17,6	25	43
101,6	3	23,4	20	43
	4	23,4	20	43
108	3	25,6	20	46
	4	25	20	45
	5	24,4	20	44
	6	23,7	20	44
	8	22,5	25	47
114,3	3	27,2	20	47
	4	26,6	20	47
	5	26	20	46
	6	25,3	20	45
133	4	31,4	20	51
	5	30,7	20	51
	6	30,1	20	50
139,7	4	33,1	20	53
	5	32,4	20	52
	6	31,8	20	52
	8	30,5	25	56
159	2	39,3	20	59
	2,5	39	20	59
	3	38,6	20	59
	4	38	20	58
	5	37,4	20	57
	6	36,7	20	57
	8	35,5	25	60
168,3	3	41	20	61
	4	39,7	20	60
	5	39,7	20	60
	6	39,1	20	59
	8	37,8	25	63
193,7	3	47,5	20	67
	4	46,9	20	67
219,1	3	54	20	74
	4	53,3	20	73
	5	52,7	20	73
	6	52,1	20	72
	8	50,8	25	76
	10	49,5	30	80
	12	48,3	40	88
273	3	67,7	20	88
	4	67,1	20	87
	5	66,4	20	86
	6	65,8	20	86
	8	64,5	25	90
	10	63,3	30	93
	14	60,7	45	106
323,9	3	80,7	20	101
	4	80,1	20	100
	5	79,4	20	99
	6	78,8	20	99
	8	77,5	25	103
	10	76,2	30	106
	14	73,7	45	119
355,6	4	88,1	20	108
	5	87,5	20	108
	6	86,9	20	107
	8	85,6	25	111
	10	84,3	30	114
406,4	3	101,7	20	122
	4	101,1	20	121
	5	100,5	20	120
	6	99,8	20	120
	8	98,6	25	124
	10	97,3	30	127
	12	96	40	136
	16	93,5	55	148
457	3	114,6	20	135
	4	114	20	134
	5	113,4	20	133
	6	112,7	20	133
	8	111,5	25	136
	10	110,2	30	140
508	3	127,6	20	148
	4	127	20	147
	5	126,4	20	146
	6	125,7	20	146
	8	124,5	25	149
	10	123,2	30	153
	12	121,9	40	162
550	3	138	20	158
	4	138	20	158
	5	137	20	157
650	5	163	20	183
	6	162	20	182
750	3	189	20	209
	3,5	189	20	209
800	5	201	20	221
	6	200	20	220
850	3	215	20	235
	3,5	215	20	235
1200	6	302	20	322

DIN 28011

Da [mm]	g [mm]	H2 [mm]	H1 [mm]	H3 [mm]
76	3	13	11	24
89	2	16	20	36
	3	16	20	36
140	3	26	20	46
	4	25	20	45
168	3	31	20	51
204	2	39	20	59
219	3	41	20	61
	4	41	20	61
242	3	45	20	0
300	3	57	20	77
	4	56	20	76
356	1,5	68	20	88
	2	68	20	88
	2,5	68	20	88
	3	68	20	88
380	3	72	20	92
406	1,5	78	20	98
	2	78	20	98
	3	77	20	97
419	4	79	20	99
457	1,5	88	20	108
	2	88	20	108
	2,5	87	20	107
	3	87	20	107
500	2	96	20	116
	2,5	96	20	116
	3	95	20	115
	4	95	20	115
	5	94	20	114
550	2	106	20	126
	2,5	105	20	125
	3	105	20	125
	4	105	20	125
600	2	115	20	135
	2,5	115	20	135
	3	115	20	135
	4	114	20	134
	5	114	20	134
610	8	114	35	149
	10	113	35	148
650	2,5	125	20	145
	3	124	20	144
	4	124	20	144
700	2	135	20	155
	2,5	134	20	154
	3	134	20	154
750	2	144	20	164
	2,5	144	20	164
	3	144	20	164
	4	143	20	163
	5	143	20	163
790	2	152	20	172
	2,5	152	20	172
	3	152	20	172
	4	151	20	171
	5	151	20	171
800	4	153	20	173
	5	153	20	173
950	3	182	20	202
	4	182	20	202
	5	182	20	202
1000	3	192	20	212
	4	192	20	212
	5	191	20	211
	6	191	25	216
1200	4	230	20	250
	5	230	20	250
	6	229	25	254



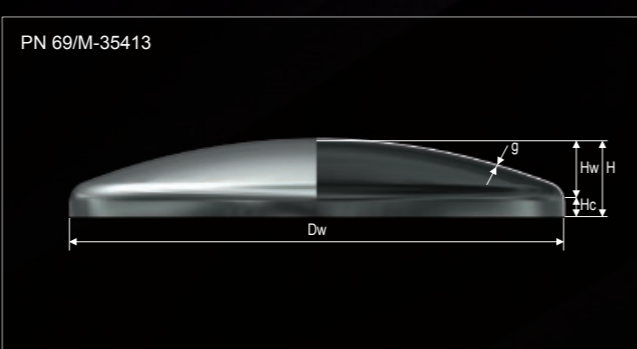
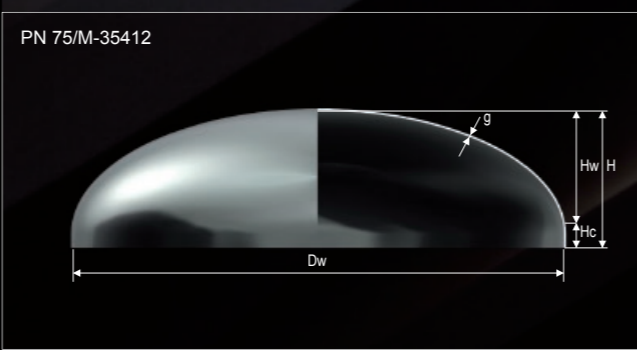
Dz [mm]	g [mm]	H _z [mm]	H _c [mm]	H [mm]
38	3	9	20	29
42,5	3	11	20	31
	4	11	20	31
44,5	3	11	20	31
	4	11	20	31
48	3	12	20	32
	4	12	20	32
57	3	14	20	34
	4	14	20	34
60	3	15	20	35
	4	15	20	35
	6	15	25	40
76	4	19	20	39
	6	19	25	44
89	3	22	20	42
	4	22	20	42
	5	22	20	42
	6	22	20	42
	8	22	20	42
101,6	3	25	20	45
	4	25	20	45
108	3	27	20	47
	4	27	20	47
	5	27	20	47
	6	27	25	52
	8	27	25	52
114	3	28	20	48
	4	28	20	48
	5	28	20	48
	6	28	25	53
133	4	33	20	53
	5	33	20	53
	6	33	20	53
140	4	35	20	55
	5	35	20	55
	6	35	25	60
	8	35	25	60
159	2	40	20	60
	2,5	40	20	60
	3	40	20	60
	4	40	20	60
	5	40	20	60
	6	40	25	65
	8	40	20	60
168	3	42	20	62
	4	42	20	62
	5	42	20	62
	6	42	25	67
	8	42	25	67
194	3	48	20	68
	4	48	20	68
219	3	55	20	75
	4	55	20	75
	5	55	20	75
	6	55	25	80
	8	55	25	80
	10	55	40	95
	12	55	40	95
273	3	69	20	89
	4	69	20	89
	5	69	20	89
	6	69	25	94
	8	69	25	94
	10	69	40	109
	14	69	40	109
324	3	81	20	101
	4	81	20	101
	5	81	20	101
	6	81	25	106
	8	81	25	106
	10	81	40	121
	14	81	40	121
356	4	89	20	109
	5	89	20	109
	6	89	25	114
	8	89	25	114
	10	89	25	114
377	4	88	20	108
406	3	102	20	122
	4	102	20	122
	5	102	20	122
	6	102	25	127
	8	102	25	127
	10	102	40	142
	12	102	40	142
	16	102	40	142
457	3	115	20	135
	4	115	20	135
	5	115	20	135
	6	115	25	140
	8	115	25	140
	10	115	40	155
508	3	127	20	147
	4	127	20	147
	5	127	25	152
	6	127	25	152
	8	127	25	152
	10	127	40	167
	12	127	40	167

STEEL HEADS

- PN 64/M-35411
- PN 75/M-35412
- PN 69/M-35413

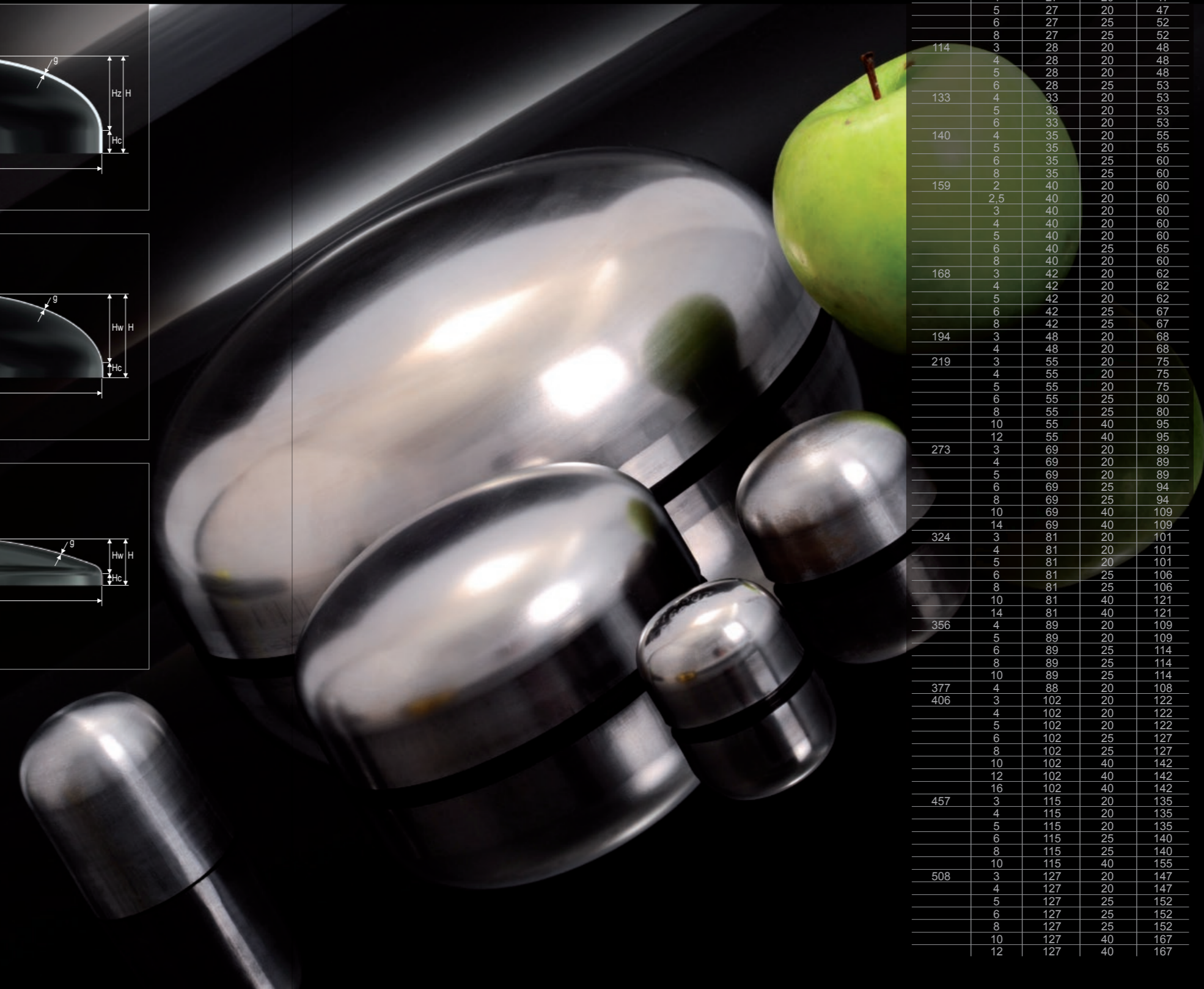
PN 75/M-35412

Dw [mm]	g [mm]	Hw [mm]	Hc [mm]	H [mm]
600	3	150	40	190
	4	150	40	190
	5	150	40	190
	6	150	40	190
	8	150	40	190
	10	150	40	190
700	3	175	40	215
	4	175	40	215
	5	175	40	215
	6	175	40	215
	8	175	40	215
	10	175	40	215
800	3	200	40	240
	4	200	40	240
	5	200	40	240
	6	200	40	240
	8	200	40	240
	10	200	40	240
900	3	225	40	265
	4	225	40	265
	5	225	40	265
	6	225	40	265
	8	225	40	265
1000	3	250	40	290
	4	250	40	290
	5	250	40	290
	6	250	40	290
	8	250	40	290
1200	5	300	40	340
	6	300	40	340
	8	300	40	340
1400	5	350	40	390
	6	350	40	390
	8	350	40	390



PN 69/M-35413

Dw [mm]	g [mm]	Hw [mm]	Hc [mm]	H [mm]
1300	4	163	40	203
1400	5	175	40	215

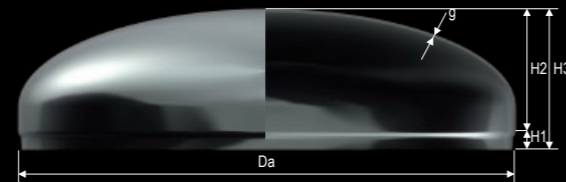




SPECIAL SERVICE

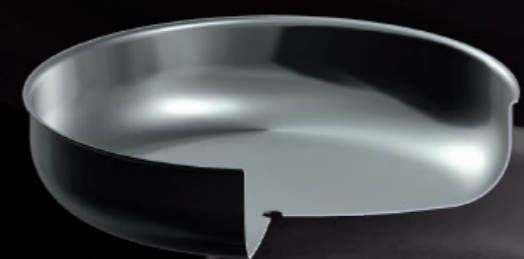
BENDING

Inward bending for individual order
Eases assembly



SPECIAL SERVICE

BENDING



diameter Ø 580



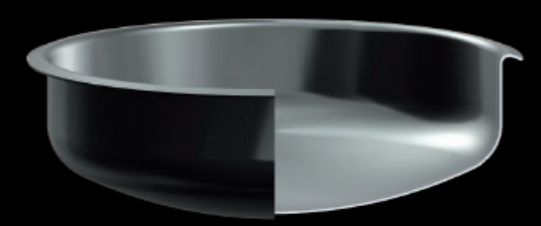
diameter Ø 270 + Ø 470



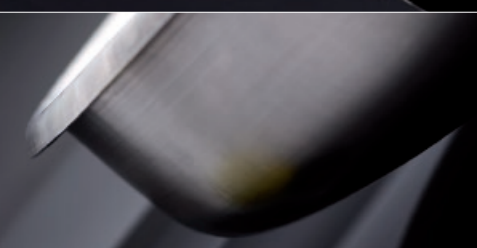
SPECIAL SERVICE

BENDING

Outward bending



diameter Ø 457



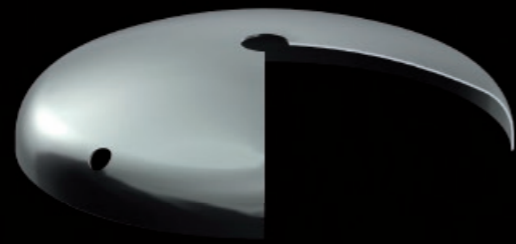
SPECIAL SERVICE

SPECIAL HOLES

Central holes

Ready for welding

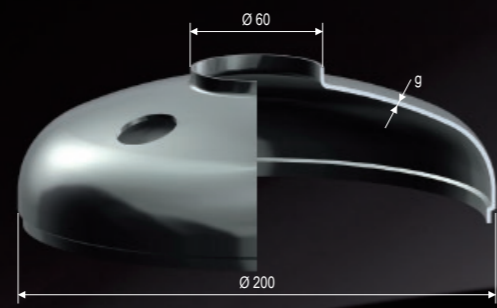
99,9% consistency of dimensions after processing



SPECIAL SERVICE

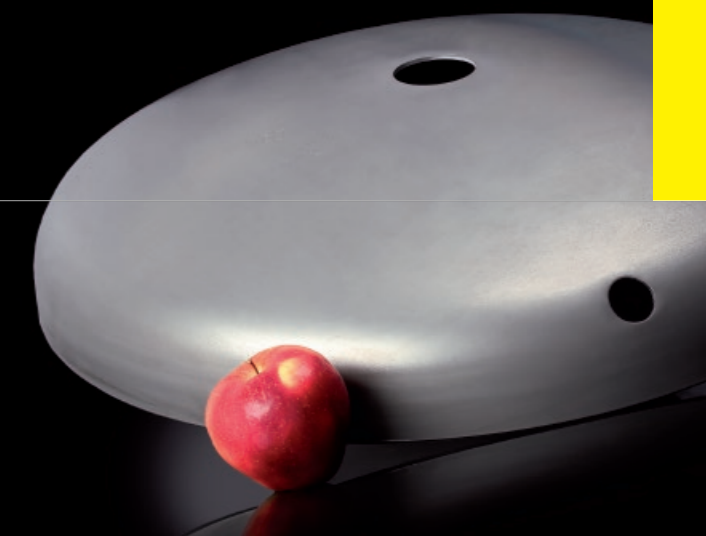
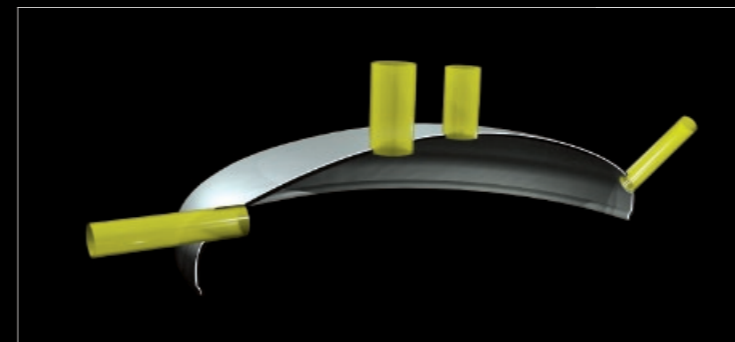
SPECIAL HEADS

Combination bending and holes



SPECIAL SERVICE

SPECIAL HOLES



metalforming

[We Provide Your Solutions]

Adamus 

SPECIAL PRODUCTS

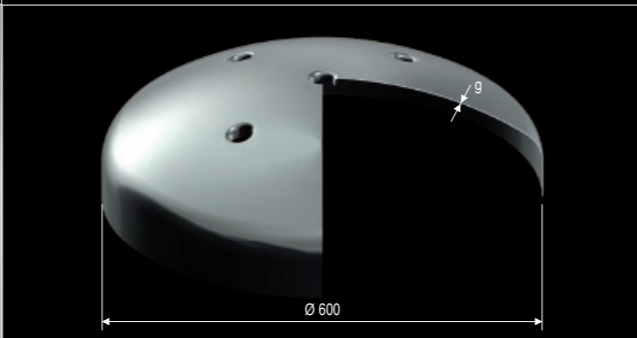
SPECIAL CUPS
SMALL DIMENSIONS



SPECIAL PRODUCTS

SPECIAL HEADS
OVERSIZED DIMENSIONS

Metforming of elements
made of 2 mm steel
Dimensions from 50 to 600 mm





Dimensions from 100 to 700 mm

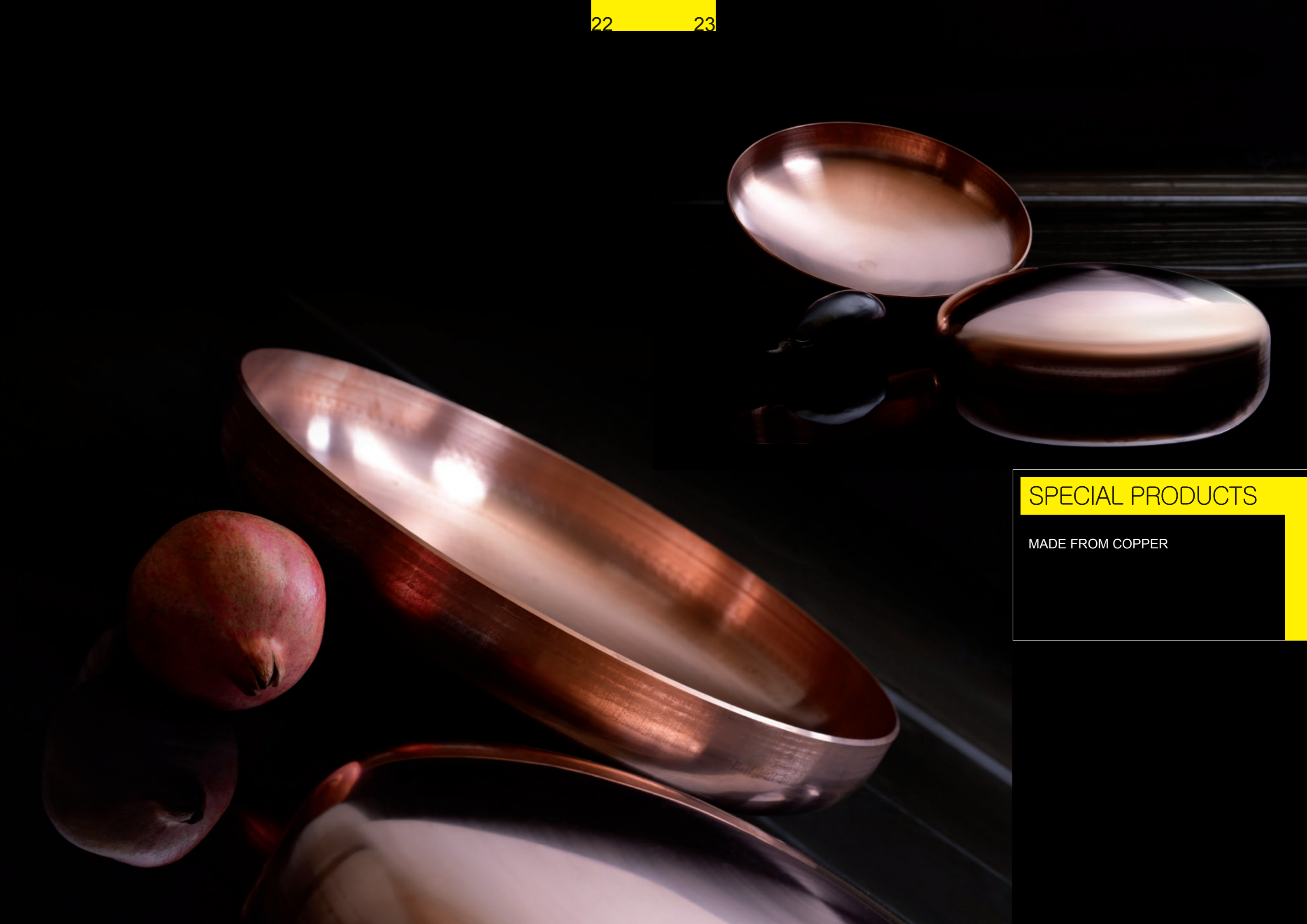
SPECIAL PRODUCTS

DEEP DRAWING
HYDROFORMING

Small diameter and large depth

SPECIAL PRODUCTS

FLAT HEADS



SPECIAL PRODUCTS

MADE FROM COPPER



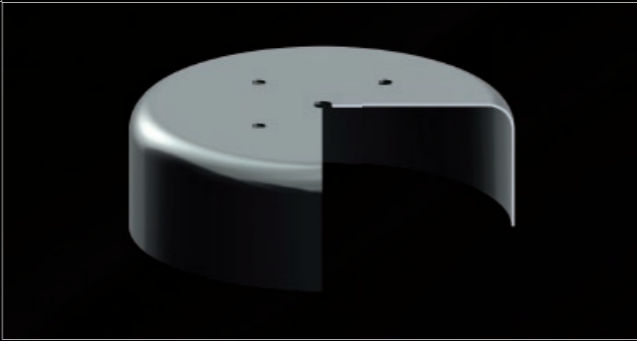
SPECIAL PRODUCTS

MADE FROM ALUMINUM

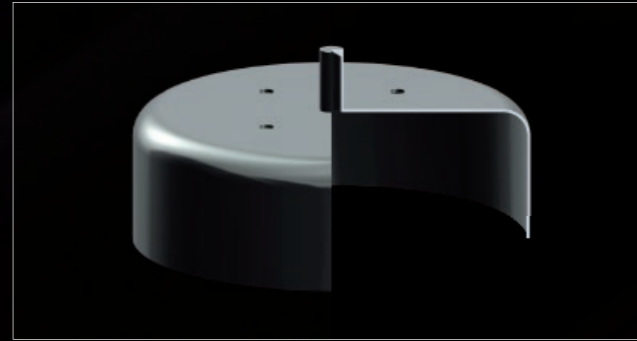


SPECIAL PRODUCTS

FLAT PRODUCTS



Non-typical elements



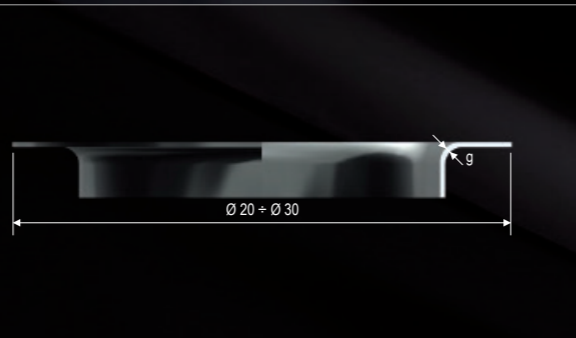
SPECIAL PRODUCTS

FLAT CUPS



SPECIAL PRODUCTS

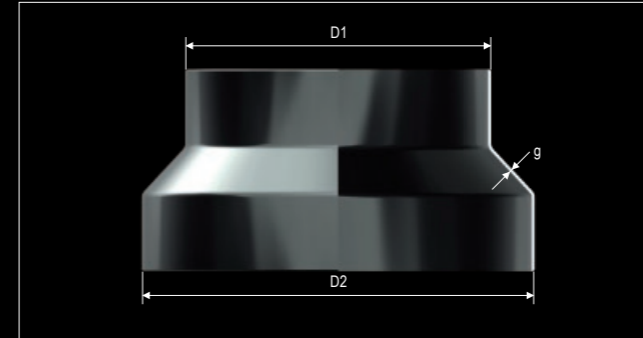
NON-TYPICAL SHAPES



SPECIAL PRODUCTS

REDUCTION JOINTS

Flue elements



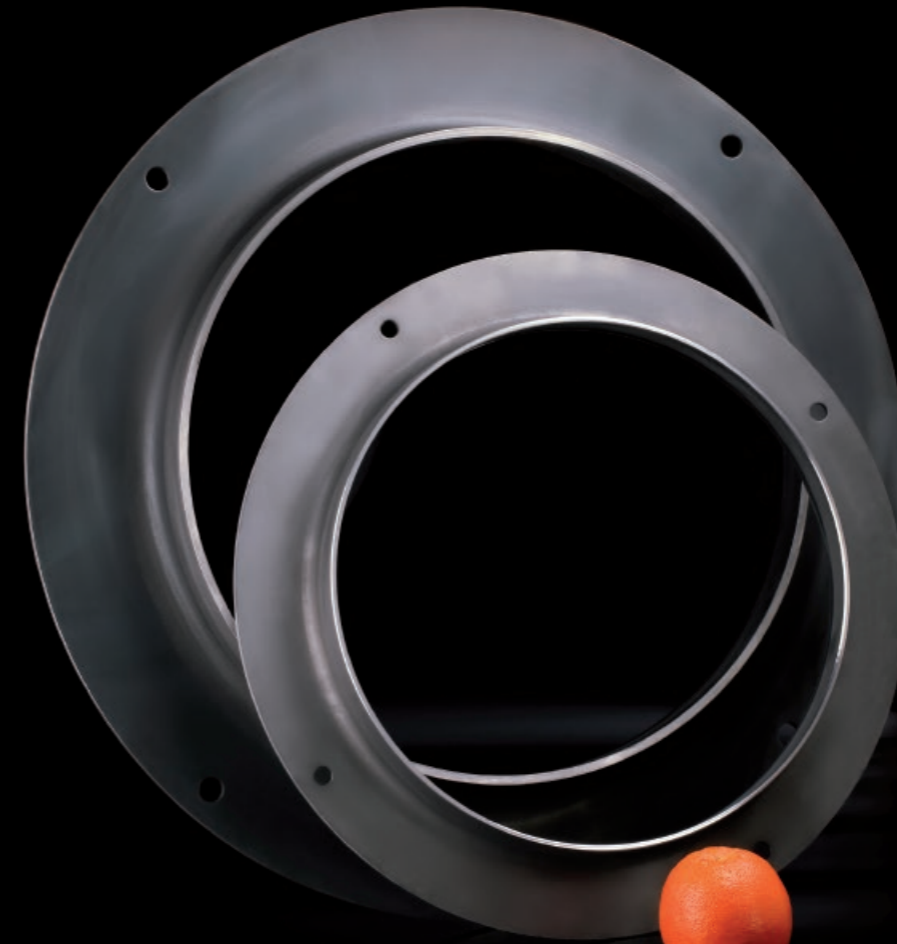
g [mm]	D2 [mm]	D1 [mm]
2	180	160
2	200	180
2	250	200





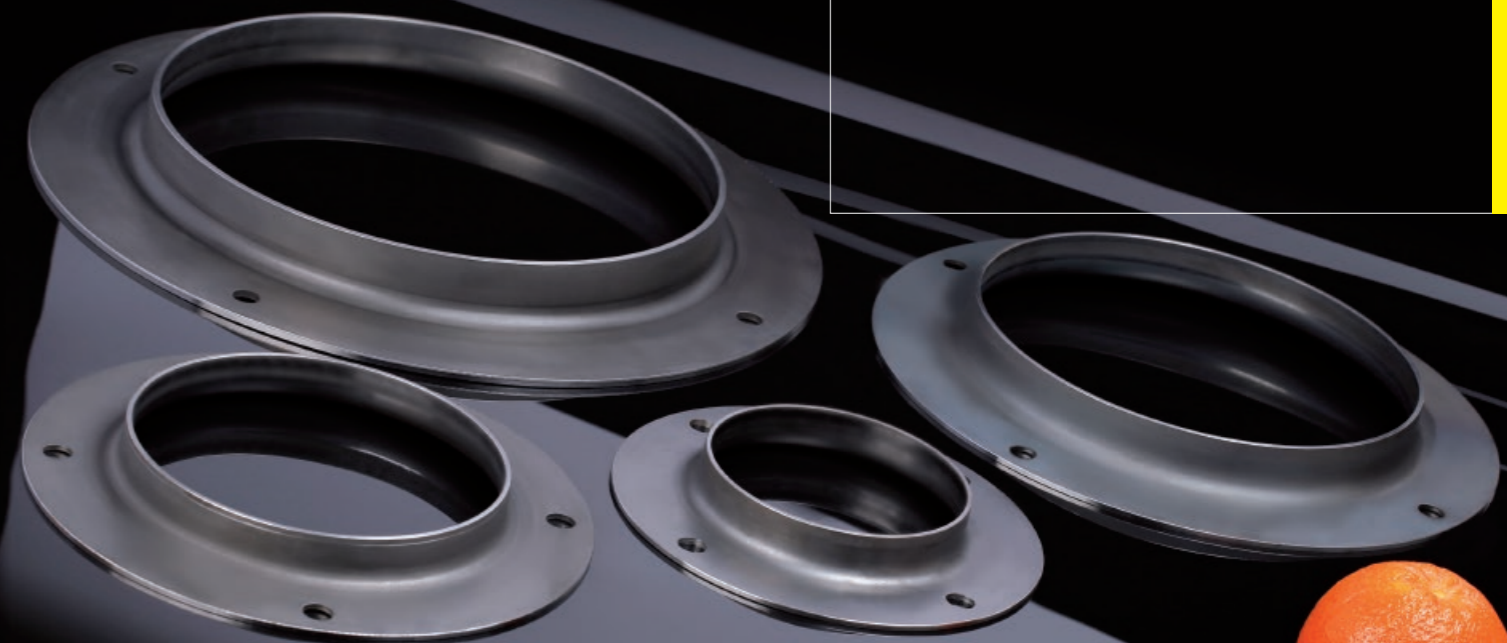
SPECIAL PRODUCTS

WELDED OPERATIONS



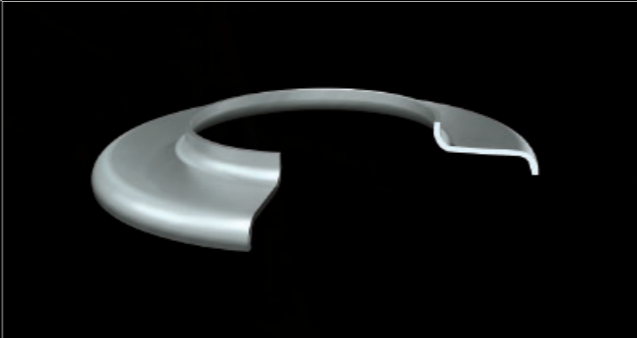
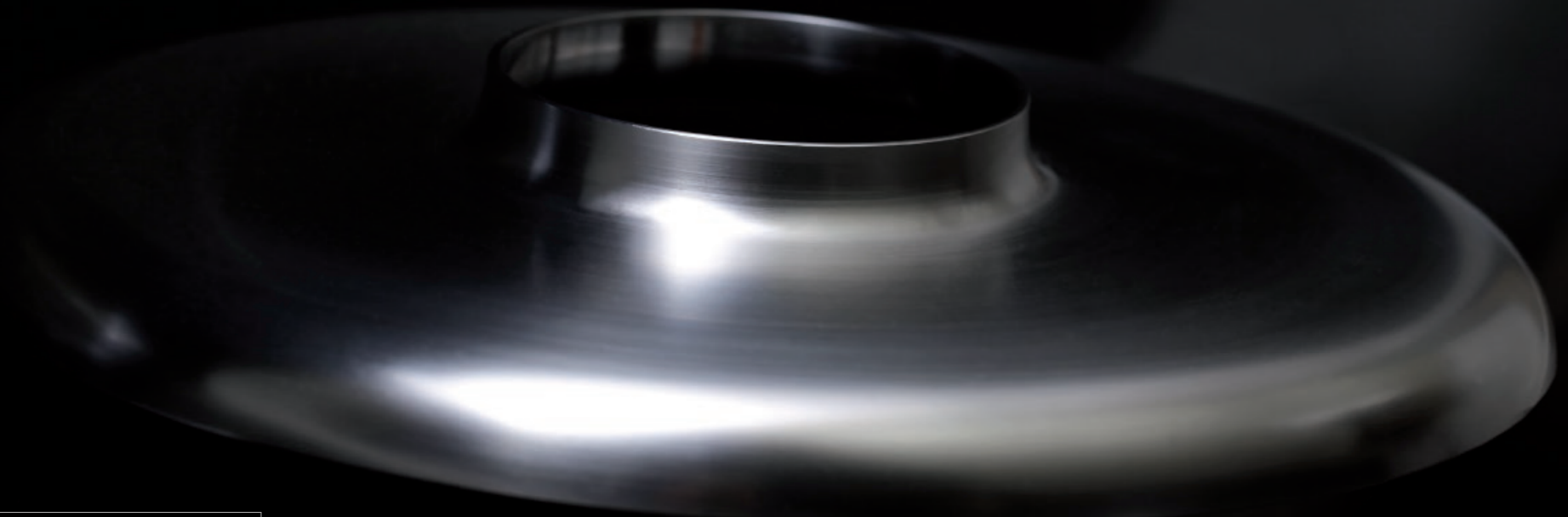
SPECIAL PRODUCTS

DISHED FLANGES



SPECIAL PRODUCTS

EXPANSION JOINTS

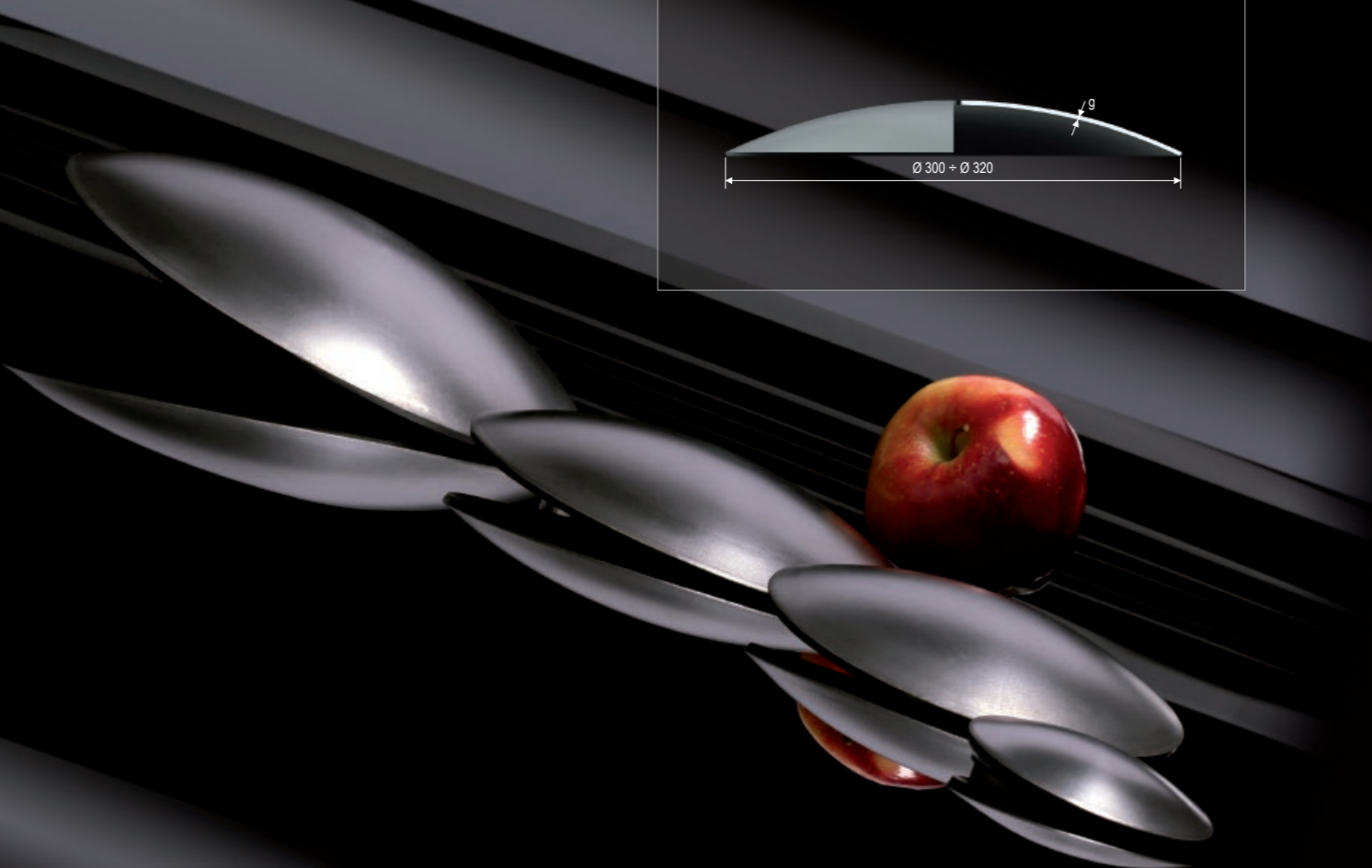
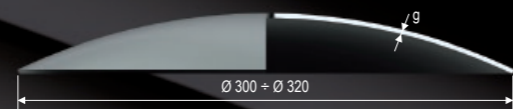




SPECIAL PRODUCTS

END CUPS

Elements for balustrades and railings



SPECIAL PRODUCTS

OTHER METAL BASES
DISHED HEADS



SPECIAL PRODUCTS

PIPE FORMING



SPECIAL PRODUCTS

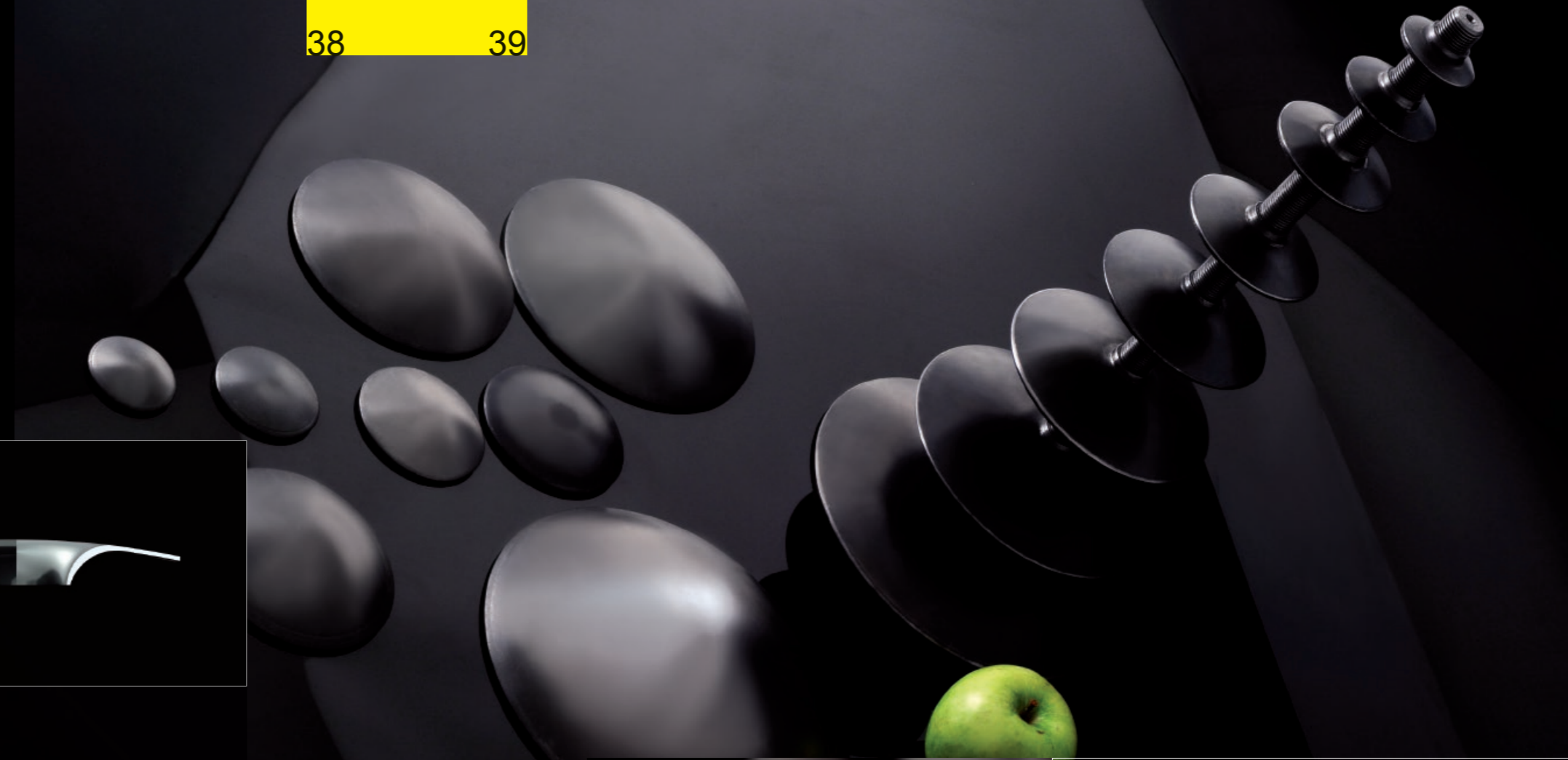
PRESSING & BENDING

Allows precision assembling



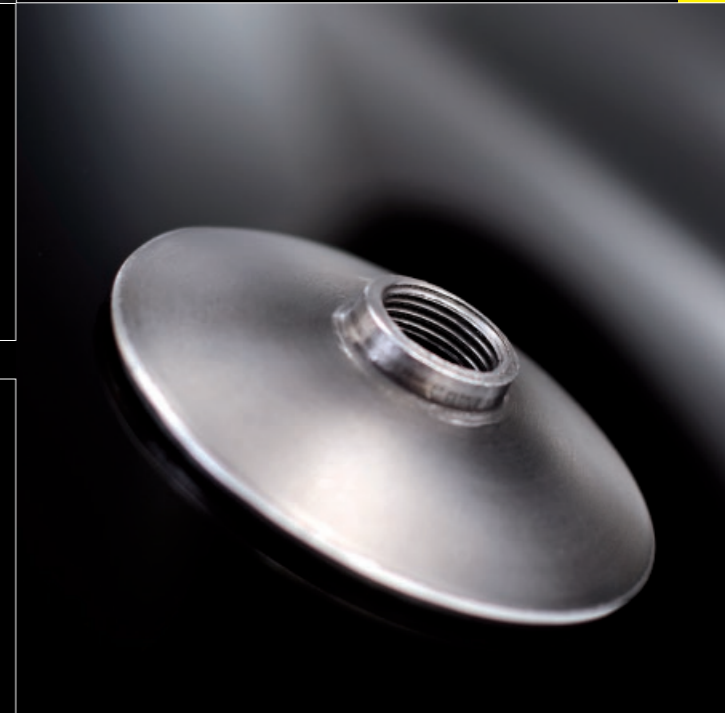
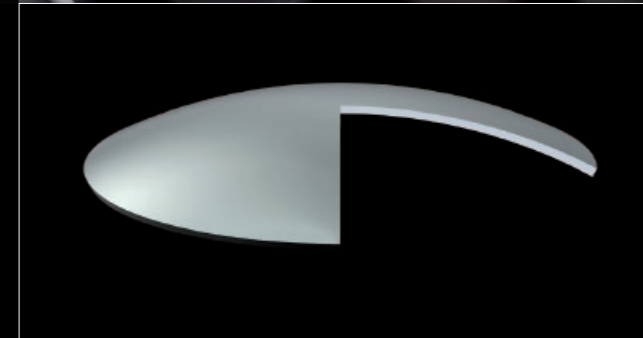
SPECIAL PRODUCTS

END CUPS



SPECIAL PRODUCTS

THREADED ELEMENTS



... Get ahead with **Adamus** 





SPECIAL PRODUCTS

FIRE PITS...

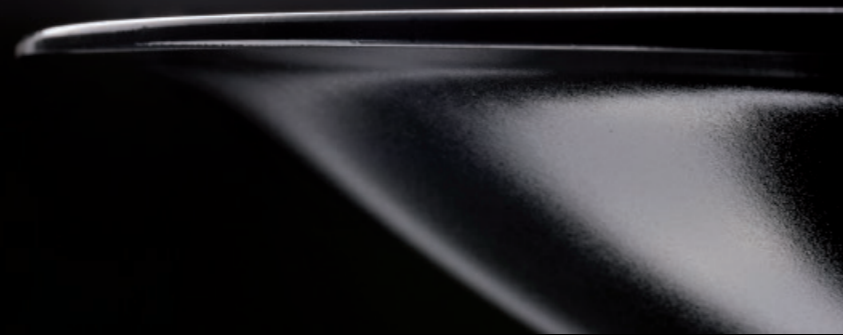
SPECIAL PRODUCTS

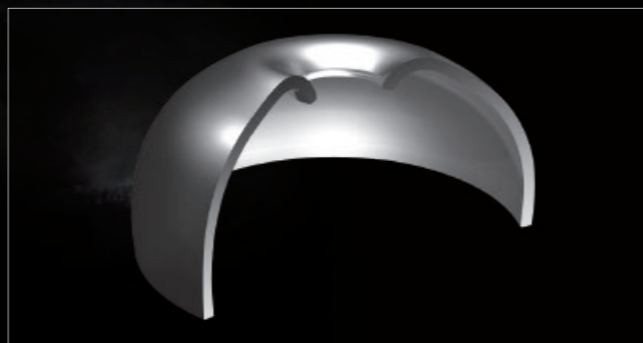
...SUITABLE FOR BBQ'S ETC.



SPECIAL PRODUCTS

EXCLUSIVE DESIGN

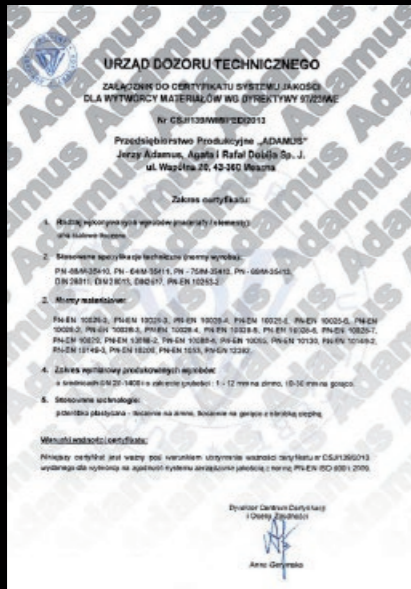




SPECIAL PRODUCTS

COLD METAL PRESSING
FOR HEAVY DUTY APPLICATIONS





The quality of our products is confirmed by the following certificates:

- Certificate of compliance with PN-EN ISO 9001:2009 (No. CSJ/139/2010),
- Certificate of compliance of our quality management system under 97/23/EC Directive (No. CSJ/139/WM/PED/2010),
- Approval of the Office of Technical Inspection (UDT) covering the production of pressurized equipment components with:
 - approval of press forming technology,
 - approval of heat treatment technology.

In response to the needs of our customers, we are continuously developing the range of offered products, in particular heads compliant with DIN 28011 and DIN 28013.



metaforming

Przedsiębiorstwo Produkcyjne ADAMUS
Jerzy Adamus, Agata i Rafał Dobija
Spółka jawna
ul. Wspólna 20, 43-360 Mieszna, Poland

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fax: 0048 33 829 08 51

Manufacturing:

tel.: 0048 33 829 08 52

Sales:

tel.: 0048 603 78 62 69

E-mail:

adamus@adamus.pl

www.adamus.pl